

MATARELLI (F. GREATLY IMPROVED STAINLESS STEEL IP FINISHER
 PATENT NUMBER RE 29,604

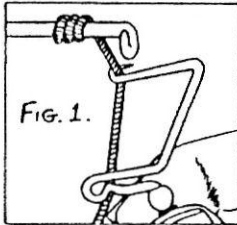


FIG. 1.

PREVENT TOOL FROM TURNING IN HANDLE WITH FOREFINGER AND ENGAGE TOOL WITH THREAD BY "LAYING" TOOL "ON TOP" OF THREAD AS SHOWN.

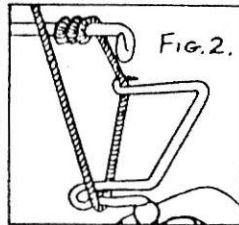


FIG. 2.

BRING SUPPLY THREAD UP PAST HOOK CLOSE TO ORIGIN OF THREAD AT WRAP.

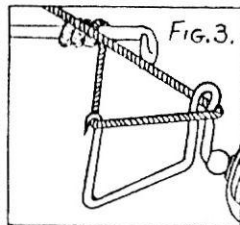


FIG. 3.

WHILE MAINTAINING TENSION, ALLOW TOOL TO ROTATE NATURALLY IN ITS HANDLE SO TOOL AND THREAD APPEAR AS IN DIAGRAM.

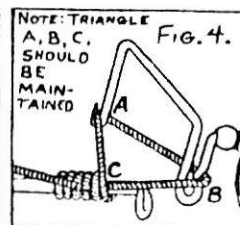


FIG. 4.

NOTE: TRIANGLE A, B, C, SHOULD BE MAINTAINED

ROTATE TOOL AROUND WRAP UNTIL DESIRED NUMBER OF TURNS ARE ACHIEVED. FEED MORE THREAD TO WRAP BY GENTLY PULLING TOOL AWAY FROM WRAP WITH A SLIGHT "ROCKING" MOTION.

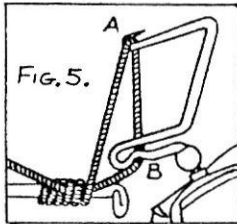


FIG. 5.

DISENGAGE THREAD FROM BEND "B", BY MOVING IT TO A POSITION ABOVE THE WRAP AS SHOWN. BOTTOM LOOP OF THREAD AT "B" WILL SLIP OFF END OF TOOL LEAVING LOOP AT "A" STILL ENGAGED.

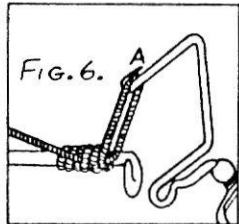


FIG. 6.

WITH LOOP OF THREAD STILL ENGAGED AT "A" PULL SUPPLY THREAD SO LOOP REDUCES IN SIZE PULLING HOOK "A" TOWARD THE WRAP. FINALLY, DISENGAGE TOOL HOOK FROM THE WRAP AND PULL WRAP SNUG.

THE ULTIMATE WHIP FINISHING THROUGH A GREATLY IMPROVED MATARELLI (FM) SS WHIP FINISHER IS STILL EITHER RIGHT OR LEFT HANDED. YOU NEED ONLY ONE SIZE FOR ANY SIZE FLY. AFTER A BIT OF PRACTICE YOU WILL FIND IT IS EASIER AND FASTER THAN WHIP FINISHING BY ANY OTHER METHOD. WITH A LITTLE EXPERIMENTING YOU SHOULD BE ABLE TO WHIP MOST ANYWHERE ON A FLY - BEHIND OR CROSS-

ING THROUGH A WING OR BEAD EYES EVEN AROUND A WING AS WELL AS FINISHING OFF A HEAD.